



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4785-117
Job Sheet 168808



Part No: D4785-117

Job Qty: 4 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 11/27/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B SHEET 7 IPP REV:A 13.06.21 DWG REV:B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/25/17	0.00	0.00	Start Up Large Fab-2		SDC 2017-11-27
100	Large Fab	4 pcs		11/25/17	0.00	2.20	Large Fab 8		SDC 2017-11-27
105	QC	4 pcs		11/25/17	0.00	0.00	QC6		38
107	Large Fab	4 pcs		11/27/17	0.00	2.20	Large Fab 1		17/12/104
110	QC	4 pcs		11/27/17	0.00	0.00	QC5		17.12.07
120	QC	4 pcs		11/27/17	0.00	0.00	QC10		17.12.07
130	Packaging	4 pcs		11/27/17	0.00	0.00	Packaging3		HAL 17-12-10
140	QC21-SA	4 Ea		11/27/17	0.00	0.00	QC21		17/12/1108

Part Op 100 - 1- Pick D4306-1 and drill and chamfer hole as per dwg D4785 using DT9922

Descriptions: 107 - 1- weld bushing as per dwg D4785

130 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4306-1 5013123	4	7	0	0
107-Large Fab	D4021-9	8	21	0	0

Part Specifications

Specifications could not be found.

Plex 11/23/17 10:16 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐**Dart Aerospace Ltd.**
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DART
 AEROSPACE
S014362
**Rib Assembly****D4785-117****PART NO:****Revision:****Start up Operation****Operation:****Change No:****Mfg Date: 11/27/17****Job No: 168808****DISPOSITION**
 Rework ☐
 Scrap ☐
 Use-as-is ☐
 Approved ☐

 Skid-tube ☐
 Machining ☐
 Thermoforming ☐
 Large Fab ☐

 Cross tube ☐
 Small Fab ☐
 Finishing ☐
 Composite ☐

 Water Jet ☐
 Prod. Eng. Coord. ☐
 Rec/Store/Packaging ☐
 Supplier ☐

 Engineering ☐
 Quality ☐
 Other ☐

QTY Effective : _____

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval**FAULT CATEGORY**
 ric ☐ Temperature/Cure
 Nave ☐ Set-up
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Inspection Incomplete/Unqualified
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Mislabeled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence
Substation ☐Process Improvement ☐Marks/Chatter ☐Past Expiry Date ☐Manufacturing Process ☐Misidentified ☐Past Due ☐

OTHER : _____